

# **Ultrasonic Al**

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# **Ultrasonic Al**

★ Aerospace 

③ Ultrasonic Inspection

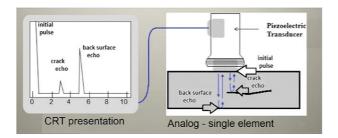
We successfully implemented an automated QA solution using ultrasonic sensors, resulting in:

- Significant reduction in manual inspection errors through Al-based ultrasonic inspection
- Enhanced detection of internal segregations, reducing throw-away rate
- Improved operational efficiency by automating and optimizing the inspection process



#### **Approach**

- MTU needed to ensure quality of critical engine components made from high-performance alloys
- Manual inspection only assessed surface-level defects; internal defects went undetected, leading to high discard rates and increased costs
- To solve this, an Al-driven ultrasonic inspection system was developed
- This system improved detection of internal segregations and increased efficiency in the QA process



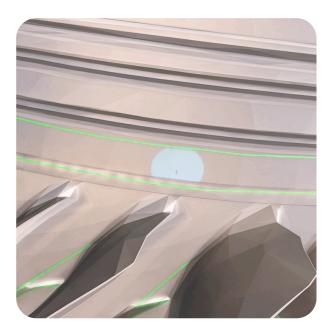
# **Technologies**

- TensorFlow
- Deep Learning
- Sound Classification

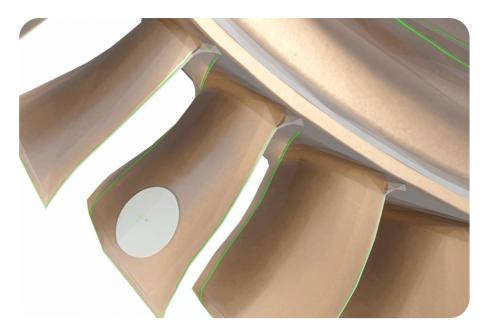
### **Extending QA with 3D Defect Annotation**

Further improving defect detection, we created a prototype that used VisionLib to track parts and enabled precise point-marking on these components. The parts are matched with a 3D virtual model in real time, which allows workers to make annotations on specific parts and defects.

- Augmented Reality Application to mark defects
- Object tracking also works for rotational symmetric parts
- High accuracy performance in early stage



Annotating place of part defect, example 1



Annotating place of part defect, example 2

#### Result

Using an **AR solution** to align CAD models with real-world turbine components, we eliminated manual measurement and documentation by enabling users to **mark defects directly in the CAD model**.

- Faster processing
- More comprehensive information gathering
- In-depth defect data analysis